

5/25

DART AEROSPACE LTD		Work Order:	23299
Description: Tube Assembly		Part Number:	D3298-013
04.11.25 17 RF 04.10.13 Dwg: D3298 Rev. A1 A2 PAGE 5 RF 05.05.19		Qty:	10
		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty												
1	DC	Issue Traveler	JF	05.05.20	10												
2	GA	Cut tube to length as per Dwg D3298 Material: 6061-T6 (WW-T-700/6) tubing Ø0.375" x 0.035" wall (M6061T6T0.375W.035) Identify as D3298-013 Batch: <u>M17931</u> M17666	ml	05/08/12	10												
3	GA	Bend tube as per template D3298-013T1 & Dwg D3298	ml	05/08/12	10												
4	GA	Flare end as per Dwg D3298. Ensure that sleeves and coupling are installed first Pick: <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>2</td><td>AN818-6D</td><td>Coupling Nut</td><td><u>M17651</u></td></tr><tr><td>2</td><td>MS20819-6D</td><td>Sleeve</td><td><u>M17654</u></td></tr></table>	Qty	Part Number	Description	Batch	2	AN818-6D	Coupling Nut	<u>M17651</u>	2	MS20819-6D	Sleeve	<u>M17654</u>	ml	05/08/17	10
Qty	Part Number	Description	Batch														
2	AN818-6D	Coupling Nut	<u>M17651</u>														
2	MS20819-6D	Sleeve	<u>M17654</u>														
5	QC5	Inspect work to Step 4	JF	05.09.01	10												
6	ST	Identify and Stock <i>with Part's Batch # using A Permanent Fine Point marker</i> IDENTIFY	CL	05/09/01	10												
7	AC	Cost / part: <u>16.24</u>	SAC	05/09/02	10												
8	DC	Close W/O <u>18.81</u> Inspect Level 21	DP	05/09/02	10												

Just
04.11.08

Rev	Date	Change	Revised By	Approved
A	04.09.08	New issue	KJ/JLM	<i>[Signature]</i>

RELEASED
05/11/07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: *LD* Date: 05/09/02

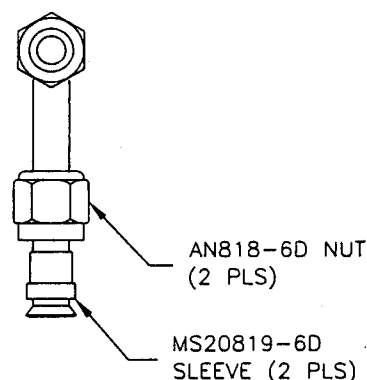
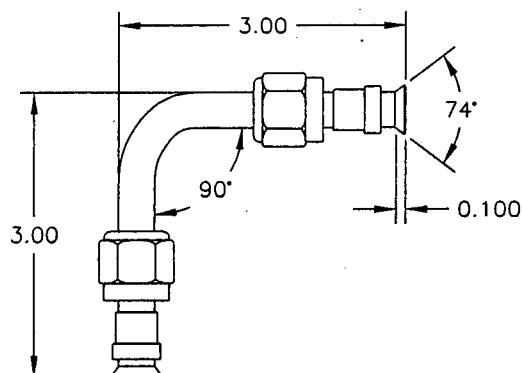
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

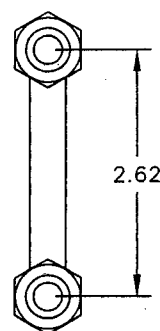
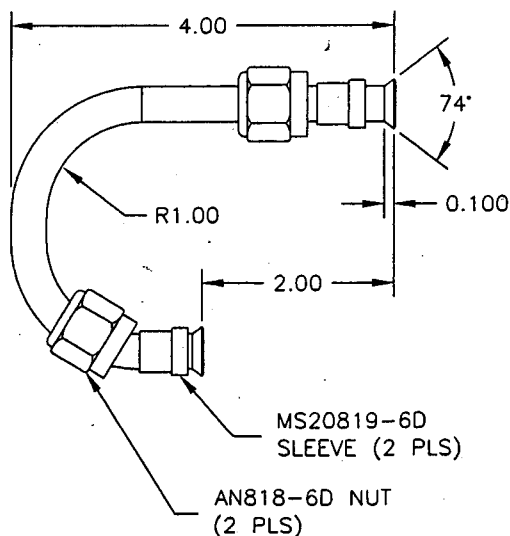


DESIGN R	DRAWN BY R	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3298	REV. A SHEET 5 OF 7
DATE 04.07.06	TITLE TUBE ASSEMBLIES		SCALE NTS

RELEASED
04.09.09



D3298-007



D3298-013

STAMP COPY
NO. 10
COPY
SU...MENT
HOLD NOTICE
WORK ORDER
NO. 23299

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

May 12, 2005
04:28 pm

Work Order No : 0023299
Project Name : D3298-013
Project For : WK525
Work Order Type : Main
Main WO Number :
House Part Number : D3298-013
Description : Tube Assembly 10"
Manufactured : Yes
Amount Req'd : 10
Amount Done : 0
Start Date : 05-12-05
Est Finish Date : 06-23-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00